

Technical Data Sheet

Polyfort FPP1A20CCFDBKBLK



Polypropylene, Unspecified (PP, Unspecified)

Product Description

Polyfort FPP1A20CCFDBKBLK is a Polypropylene, Unspecified Glass Fiber, 20% filled material and is typically used in Injection Molding applications. Features include: Chemically Coupled.

Processing Method	Injection Molding
Attribute	Chemically Coupled
Forms	Pellets
Filler/Reinforcement	Glass Fiber, 20%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	4.0	g/10 min	ASTM D1238
Density - Specific Gravity	1.05	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield	63.4	MPa	ASTM D638
Flexural Modulus, (Tangent)	3590	MPa	ASTM D790
Impact			
Notched Izod Impact	64	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	143	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	157	°C	ASTM D648
RTI Str	65.6	°C	UL 746B
UL Information			
Flame Rating, (1.5 mm)	HB		UL 94

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	82 to 104	°C
Screw Speed	20 to 60	rpm
Processing (Melt) Temp	199 to 243	°C
Front Temperature	199 to 243	°C
Middle Temperature	199 to 243	°C
Rear Temperature	199 to 243	°C
Injection Rate	Moderate	
Back Pressure	<0.345	MPa
Mold Temperature	16 to 66	°C
Cushion	6.35 to 12.7	mm